

The Rare Earth Elements in the European context

« ASTER – REE Systemic analysis – Flows and stocks »
**A project co-funded by ANR,
the French National Research Agency
Project closing Conference**

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Presentation outline

1. Reminder on Rare Earth Elements
2. The Rare Earth industry in 2015
3. A European perspective
4. Europe's response to the REE challenges
5. Conclusions: the end of the Chinese monopoly?

1 – REMINDER ON RARE EARTH ELEMENTS

A group of 17, 16, or 15 elements?

IA 1	IIA 2	IIIB 3	IVB 4	VB 5	VIB 6	VIIB 7	VIII 8	VIII 9	VIII 10	IB 11	IIB 12	IIIA 13	IVA 14	VA 15	VIA 16	VIIA 17	VIIIA 18
1 H Hydrogen 1.00794	2 He Helium 4.002602											5 B Boron 10.811	6 C Carbon 12.0107	7 N Nitrogen 14.0067	8 O Oxygen 15.9994	9 F Fluorine 18.9984032	10 Ne Neon 20.1797
3 Li Lithium 6.941	4 Be Beryllium 9.012182											13 Al Aluminum 26.9815386	14 Si Silicon 28.0855	15 P Phosphorus 30.973762	16 S Sulfur 32.065	17 Cl Chlorine 35.453	18 Ar Argon 39.948
11 Na Sodium 22.98976928	12 Mg Magnesium 24.3050											31 Ga Gallium 69.723	32 Ge Germanium 72.64	33 As Arsenic 74.92160	34 Se Selenium 78.96	35 Br Bromine 79.904	36 Kr Krypton 83.798
19 K Potassium 39.0983	20 Ca Calcium 40.078	21 Sc Scandium 44.955912	22 Ti Titanium 47.867	23 V Vanadium 50.9415	24 Cr Chromium 51.9961	25 Mn Manganese 54.938045	26 Fe Iron 55.845	27 Co Cobalt 58.933195	28 Ni Nickel 58.6934	29 Cu Copper 63.546	30 Zn Zinc 65.38	49 In Indium 114.818	50 Sn Tin 118.710	51 Sb Antimony 121.760	52 Te Tellurium 127.60	53 I Iodine 126.90447	54 Xe Xenon 131.293
37 Rb Rubidium 85.4678	38 Sr Strontium 87.62	39 Y Yttrium 88.90585	40 Zr Zirconium 91.224	41 Nb Niobium 92.90638	42 Mo Molybdenum 95.96	43 Tc Technetium (98)	44 Ru Ruthenium 101.07	45 Rh Rhodium 102.90550	46 Pd Palladium 106.42	47 Ag Silver 107.8682	48 Cd Cadmium 112.411	81 Tl Thallium 204.3833	82 Pb Lead 207.2	83 Bi Bismuth 208.98040	84 Po Polonium (209)	85 At Astatine (210)	86 Rn Radon (222)
55 Cs Caesium 132.9054519	56 Ba Barium 137.327											113 U Ununtrium (284)	114 Uu Ununquadium (289)	115 Uup Ununpentium (288)	116 Uuh Ununhexium (293)	117 Uus Ununseptium	118 Uuo Ununoctium (294)
87 Fr Francium (223)	88 Ra Radium (226)																

For elements with no stable isotopes, the mass number of the isotope with the longest half-life is in parentheses.

Periodic Table Design and Interface Copyright © 1997 Michael Dayah. <http://www.ptable.com/> Last updated March 16, 2009

4f block - Ln

5f block - An

57 La Lanthanum 138.90547	58 Ce Cerium 140.116	59 Pr Praseodymium 140.90765	60 Nd Neodymium 144.242	61 Pm Promethium (145)	62 Sm Samarium 150.36	63 Eu Europium 151.964	64 Gd Gadolinium 157.25	65 Tb Terbium 158.92535	66 Dy Dysprosium 162.50	67 Ho Holmium 164.93032	68 Er Erbium 167.259	69 Tm Thulium 168.93421	70 Yb Ytterbium 173.054	71 Lu Lutetium 174.9668
89 Ac Actinium (227)	90 Th Thorium 232.03806	91 Pa Protactinium 231.03688	92 U Uranium 238.02891	93 Np Neptunium (237)	94 Pu Plutonium (244)	95 Am Americium (243)	96 Cm Curium (247)	97 Bk Berkelium (247)	98 Cf Californium (251)	99 Es Einsteinium (252)	100 Fm Fermium (257)	101 Md Mendelevium (258)	102 No Nobelium (259)	103 Lr Lawrencium (262)

f-block elements

➡ Here we consider: 14 lanthanides + Y (15 elements!)

A group of 15 elements splitted into light and heavy REE!

Half-filled $4f^7$ (Gd)

Fully filled $4f^{14}$ (Lu)

Atomic number	21	39	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71
Element		Y ⁽¹⁾	La	Ce	Pr	Nd		Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Orbitals ⁽¹⁾		4d ¹ 5s ²	5d ¹ 6s ²	4f ¹ 6s ²	4f ¹ 6s ²	4f ¹ 6s ²		4f ⁶ 6s ²	4f ⁷ 6s ²	4f ⁷ 5d ¹ 6s ²	4f ⁹ 6s ²	4f ¹⁰ 6s ²	4f ¹¹ 6s ²	4f ¹² 6s ²	4f ¹³ 6s ²	4f ¹⁴ 6s ²	4f ¹⁴ 5d ¹ 6s ²
Oxidation states ⁽¹⁾		+3	+3	+3 +4	+3 +4	+2 +3 +4		+2 +3	+2 +3	+3	+3 +4	+3 +4	+3	+3	+2 +3	+2 +3	+3
Color ⁽¹⁾			no color	no color	yellow green	violet		yellow	nearly no color	no color	nearly no color	yellow green	yellow	pink	green	no color	no color
Atomic radius [pm] ⁽¹⁾		180	187	182	182	181		180	204	179	178	177	176	175	174	193	174
Ionic radius [pm] ⁽¹⁾			103	101	99	98		96	95	94	92	91	90	89	88	87	86
Atomic mass [u] ⁽³⁾ rounded		88,9	138,9	140,1	140,9	144,2		150,4	152,0	157,3	158,9	162,5	164,9	167,3	168,9	173,0	175,0
Mass in geosphere [%] ⁽³⁾		0,003	0,002	0,004	5 * 10 ⁻⁴	0,002		6 * 10 ⁻⁴	10 ⁻⁵	6 * 10 ⁻⁴	9 * 10 ⁻⁵	4,2 * 10 ⁻⁴	10 ⁻⁴	2 * 10 ⁻⁴	2 * 10 ⁻⁵	3 * 10 ⁻⁴	7 * 10 ⁻⁵
Boiling point [K] ⁽²⁾		3611	3730	3699	3785	3341		2064	1870	3539	3396	2835	2968	3136	2220	1466	3668
Melting Point [K] ⁽²⁾		1795	1194	1072	1204	1294		1350	1095	1586	1629	1685	1747	1802	1818	1097	1936
Density [kg/m ³ at 293K] ⁽²⁾		4469	6145	8240 [298K]	6773	7007		7520	5243	7900 [298K]	8229	8550	8795 [298K]	9066 [298K]	9321	6965	9840 [298K]
Classification of metals		Light metals	Heavy metals (Density > 5000 kg/m ³)														



This is the view of geochemists

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HREE

LREE

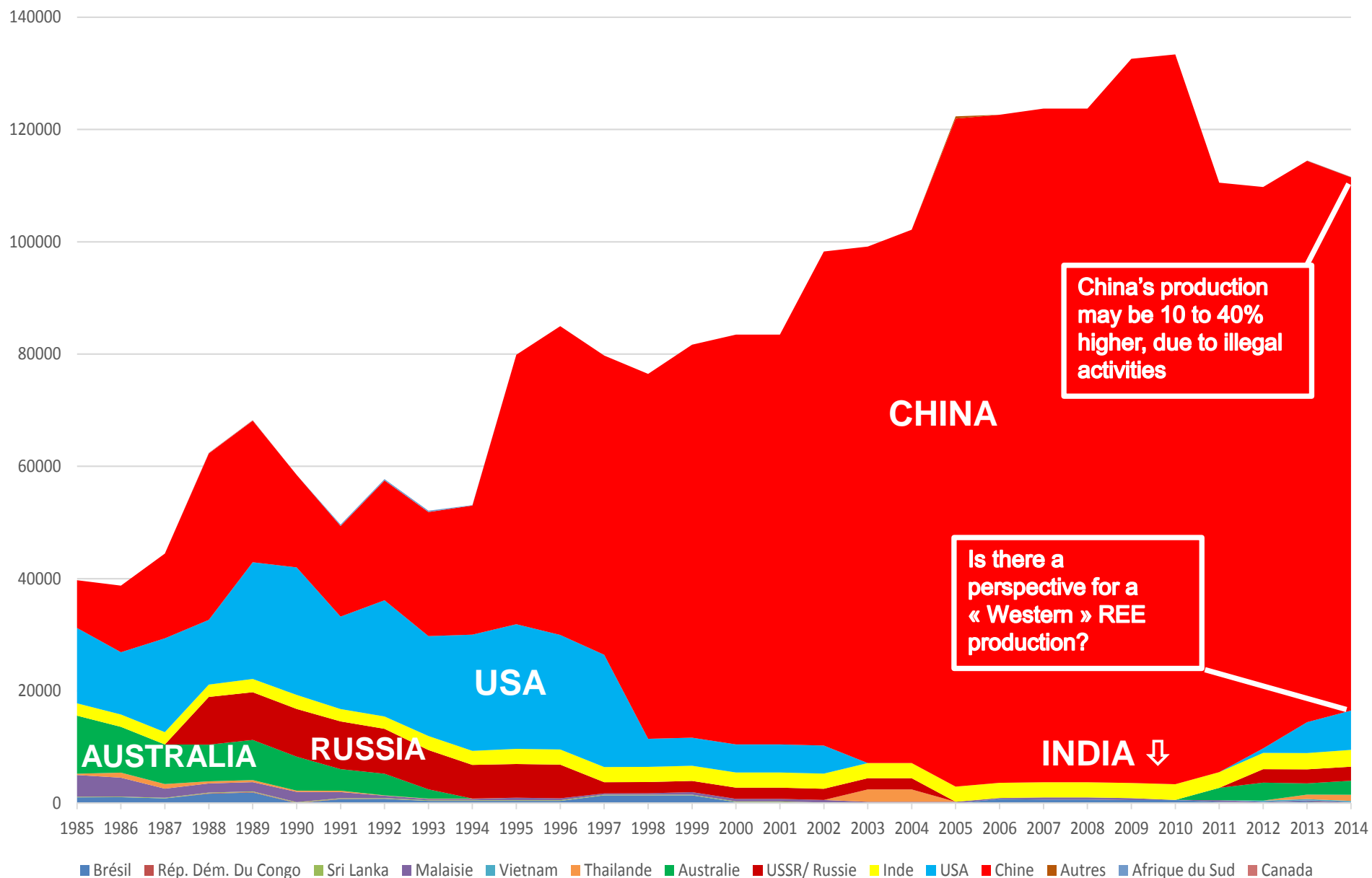
HREE

This is the view of metallurgists

2 – THE RARE EARTH INDUSTRY IN 2015

ESTIMATED WORLD PRODUCTION OF RARE EARTH OXYDES 1985-2014 (In metric tonnes)

Data source: USGS Mineral Commodity Summaries

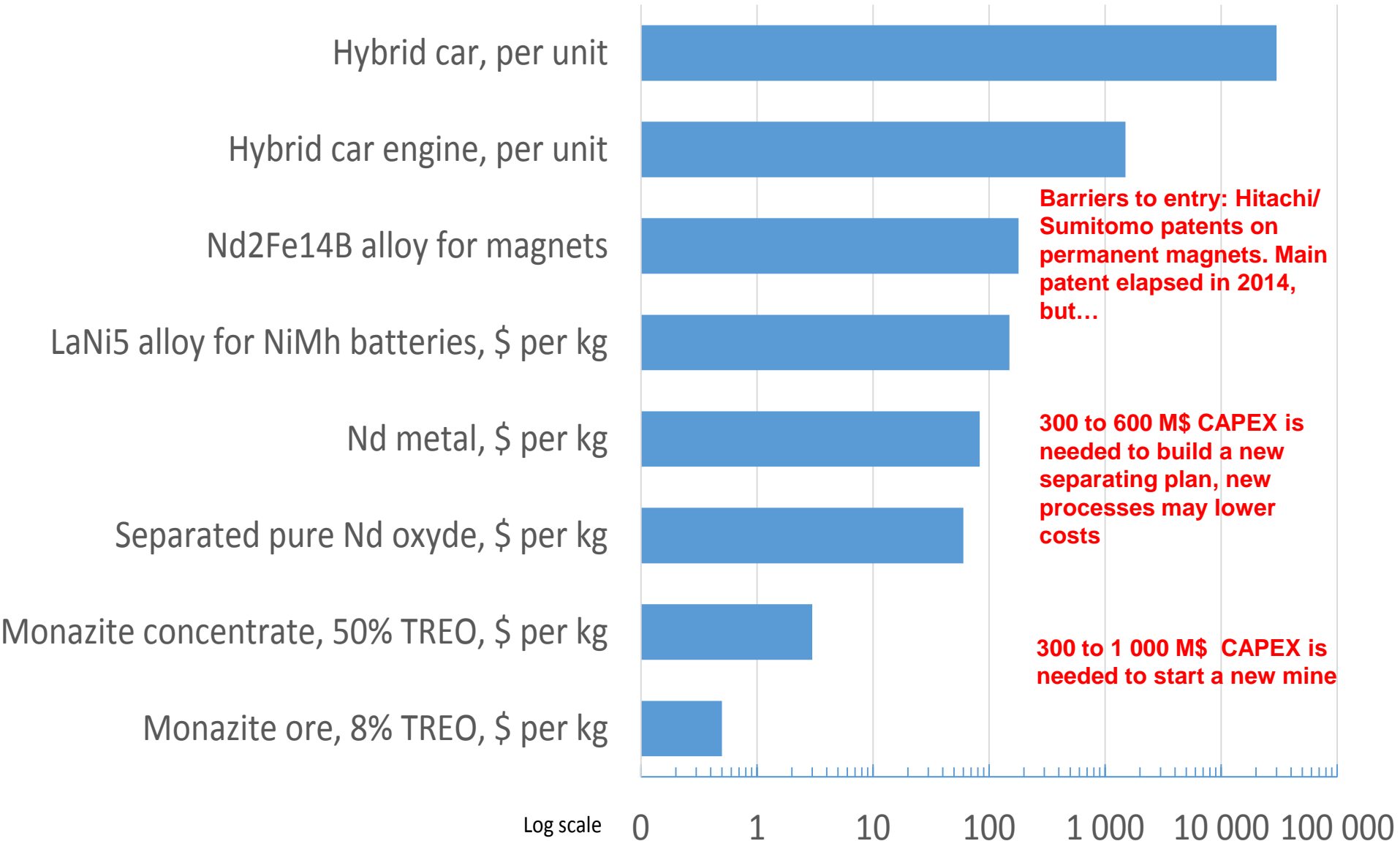




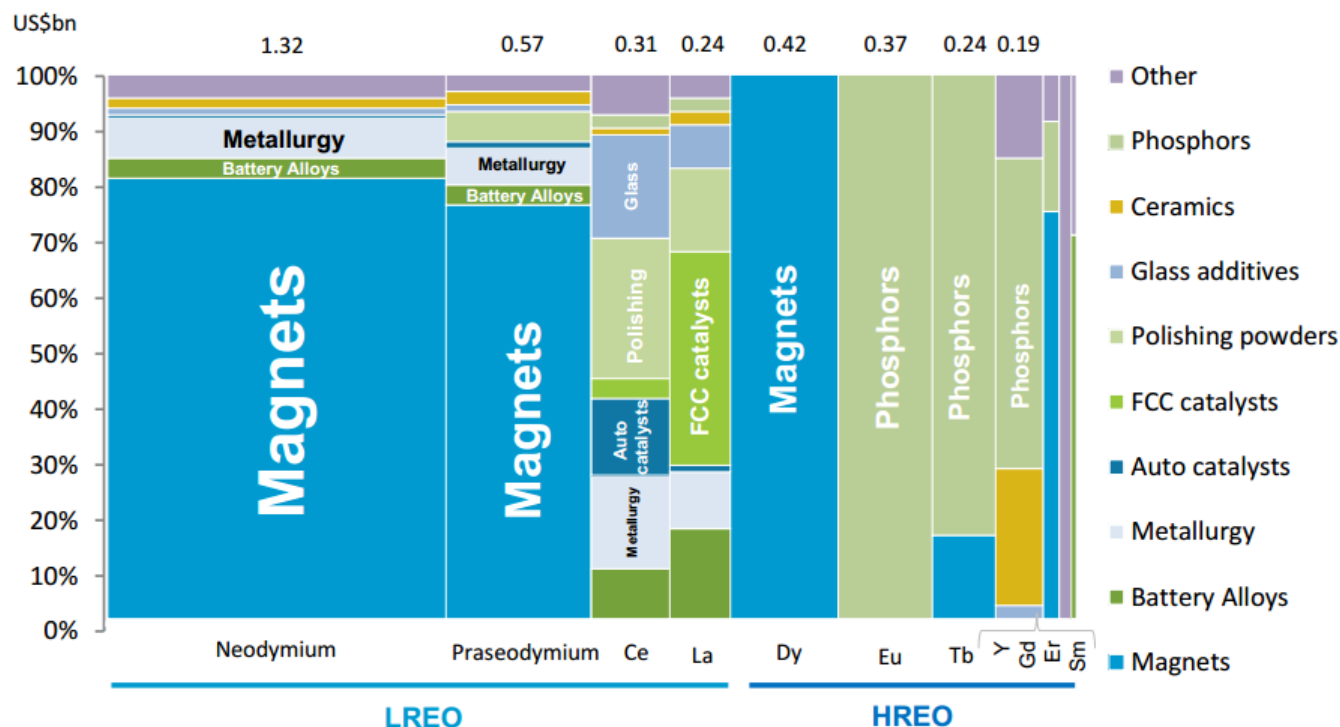
Rare Earth based value adding

(Examples, average 2014 prices)

Data sources: IMCOA - Duddley Kingsnorth, Conférence ERECON 10/2014

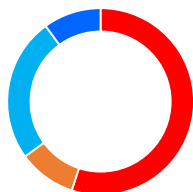


The 2013 global REE production was worth about 4 bn US \$, split across very diversified markets, dominated by the REE permanent magnets (50% of the total market value) and the phosphors markets (18%) . Only 8 out of the 15 REE have a significant market value: Nd, Pr, Dy, Eu, Ce, La, Tb. Nd + Pr a re worth almost 50% of the total REE market. The per kg. value is highest for Tb, Eu and Dy.

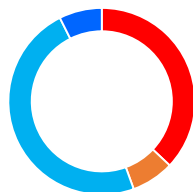


Source: Peak Resources, from MCOA Rare Earth Quarterly Bulletin n° 6 data (02/2014)

Catalysts - 2011



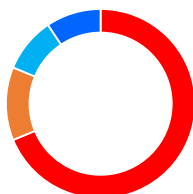
Catalysts - 2017



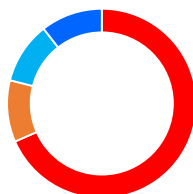
CAGR 2010 – 2020: 5%
Market value 2012: +/- 24 M USD



Glass - 2011



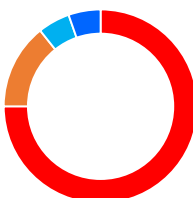
Glass - 2017



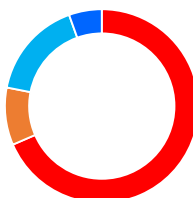
CAGR 2010 – 2020: 3%
Market value 2012: +/- 107 M USD



Polishing media - 2011



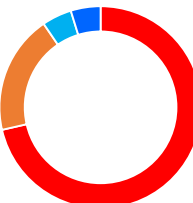
Polishing media - 2017



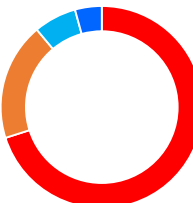
CAGR 2010 – 2020: 5%
Market value 2012: +/- 160 M USD



Metal alloys - 2011



Metal alloys - 2017



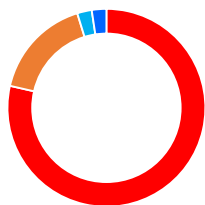
CAGR 2010 – 2020: 6.5%
Market value 2012: +/- 400 M USD



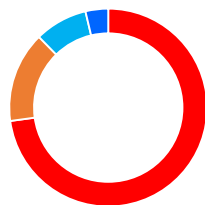
■ China ■ Japan & NE Asia ■ USA ■ Others

Direction de l'Evaluation et de la Stratégie

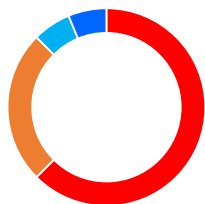
Perm. magnets - 2011



Perm. magnets - 2017



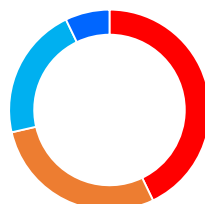
Phosphors - 2011



Phosphors - 2017



Ceramics - 2011



Ceramics - 2017



CAGR 2010 – 2020: 10%
Market value 2012: +/- 2 020 M USD



CAGR 2010 – 2020: 4% (possibly much less)
Market value 2012: +/- 214 M USD



CAGR 2010 – 2020: 5%
Market value 2012: +/- 100 M USD



■ China ■ Japan & NE Asia ■ USA ■ Others

Data sources: Dudley Kingsnorth, IMCOA;

3 – A EUROPEAN PERSPECTIVE

Europe's situation

- > Rare Earth derived products (not Rare Earth!) are essential inputs to numerous downstream industries in sectors as diverse as aeronautics, automobile, defence, renewable energy, health, ICT, space**
- > There is No EU REE production so far, but there are advanced REE mining projects:**
 - Norra Kärr in Sweden, estimated CAPEX: 423 M\$, no refinery and separation plant (presentation later on during this conference)
 - Kvanefjeld in Greenland, estimated CAPEX 1.53 bn M\$, including a refinery in Greenland. Separation would take place at a Chinese plant.

Europe's situation

- > **Kvanefjeld, the world largest advanced REE project outside China, may end up as a China-controlled operation. China Non-Ferrous Metal Mining Group (CNMC) has signed an MOU with Greenland Minerals & Energy in April 2014 to cooperate on the preparation of the feasibility study. CNMC is building a 7000 tpa separation plant in China that would be well suited to the processing of RE concentrate from Kvanefjeld (# 3 Dy + Eu + Nd + Pr + Tb stock outside China, # 28 by grade, out of 45 deposits)**
- > **This appears as one of several moves by China to take control of key Nd-Pr-Dy-Eu-Tb rich deposits outside China. Other Chinese participations are developing:**
 - Nolans Bore, Australia (Shenghe Resources) - # 10, #12
 - Tantalus, Madagascar – ionic clay (Ganzhou Qiandong RE Group) - # 16, #42
 - Steenkampskraal, South Africa (Ganzhou Qiandong RE Group) - #25, #1
 - Browns Range, Australia (Jilin Jien Ni industry Co. Ltd.) - # 39, #40
 - Milo/ Mount Isa, Australia (Jiangxi Centre Mining Co. Ltd.) ?, ?

Europe's situation

- > **Europe has excellent know-how in REE separation and the production of several REE-derived materials for catalysis, lighting (phosphors), high-precision polishing, medical and nuclear applications, pigments (Solvay) and has two separation plants: one at La Rochelle, France (Solvay, about 10 000 tpa separated purified oxydes capacities) and the other in Silmet, Estonia (Molycorp, 3 000 tpa capacity, tailored to the processing of Russian loparite ore)**
- > **Europe has several REE permanent magnet production facilities, operating under Hitachi licence:**
 - Vacuumschmelze, Germany;
 - Magnetfabrik Schramberg, Germany (older Hitachi Patents Only);
 - Neorem Oy, Finland (a subsidiary of Vacuumschmelze)
- > **Some companies operate under their own patents:**
 - Magnetfabrik Bonn, Germany
 - Magneti Ljubljana, Slovenia
 - Less Commo Metals, UK (produces only NdFeB alloy)
- > **All together they represent only a tiny share of the global NdFeB production**

4 – EUROPE'S RESPONSE TO THE REE CHALLENGES

Europe's responses

- > The EU raw materials initiative [COM(2008)699], launched in November 2008, is the broad policy framework designed to address the EU dependence on raw materials imports and the sustainability issues related to its raw materials use by:**
 - Fostering access to raw materials on world markets at undistorted conditions;
 - Foster sustainable supply of raw materials from European sources
 - Reduce the EU's consumption of primary raw materials

- > In the REE domain this materialized in:**
 - Setting-up the European Rare Earths Competency Network (ERECON), a joint European Parliament and European Commission (2013-2015)
 - Support to REE-related research and innovation, via the 7th EU Research & Innovation Framework Programme (2007-2013) and, now, Horizon 2020 (2014-2020)

Europe's responses: ERECON

> **The Final ERECON report publication is pending.**

> **The conclusions of its draft version include:**

- Detailed mapping and **CONTINUOUS** monitoring of complex and changing REE supply chains – from mines to separation plants to end-users and end-of-life disposal > **EU minerals intelligence capacity**;
- Generous support to RE related **research and technical education** in exploration, mining, separation, recycling and substitution;
- Support and accelerate the **scaling up and commercialization of key technologies** through co-financing industry-led pilot plants for rare earth production and processing
- Provide **financial support** for the extensive R&D that is necessary **to produce pre-feasibility and bankable feasibility studies**
- Develop an EU circular REE economy through eco-design, collection of specific EOL products, development of an EU product-centric recycling policy, streamlining of the existing EU recycling policy and waste regulation
- Set-up a voluntary “EU critical raw materials fund” that de-risks project” and an “EU resource alliance” to take stakes in EU and foreign projects

Europe's responses: research and innovation

> **Several REE related EU co-funded research and innovation projects aim at addressing different issues all along the REE supply chains:**

- EURARE: EU REE resources knowledge, mining, beneficiation, separation (to be presented later during this conference);
- REMSIL also looks at RE separation by means of ionic liquids;
- Numerous projects look are related to materials science, aiming either at a more efficient use of REE or at novel applications: RECRYSTENG, CIPRIS, NANOSWITC, NANOSPEC, REALISE, HI-WI, DRREAM, CEREPEP, TARTASEAL are examples of such projects;
- NANOPYME, MRHELIMAG are more specifically addressing magnetic materials;
- VENUS, ROMEO and REFREEMPERMAG look at substitution of REE in permanent magnets.

5 – CONCLUSIONS: THE END OF THE CHINESE REE MONOPOLY?

Conclusions

- > **The mastery of the REE dependent industrial supply chain appears to be a key component of China's industrial policy, whose objectives are to be a world leader in the aeronautics, automotive, solar and wind energy, electronics industries**
- > **Its 863 (launched in 1986, 22 years before the launch of the EU Raw Materials Initiative) and its siblings the 973 and 985 research programmes were very effective at bolstering the Chinese REE related innovation capacities.**
- > **Europe's permanent magnet industry suffers from China's competition:**
 - A 18/02/2015 Vacuumschmelze press release states that due to growing competitive pressure from China, it will reduce staff at its Hanau facilities by nearly 25% (-340 jobs). Part of its magnets production will be transferred to China
 - All EU producers will be confronted with the nefarious consequences of China's persisting REE export restrictions and growing control of some of the best non-Chinese REE deposits. On 07/04/2015 Metal Pages listed the price Dy metal at an average of \$ 525/ kg FOB China, while on the Chinese market the same metal was listed for \$ 433, that is 17.5% less.

Europe's situation

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Conclusions

- > China faces a number of domestic issues that are likely to further stimulate its interest in REE mining projects beyond its borders:**
 - Widely spread thorium contamination in the Bayan Obo and Baotou REE mining and REE processing/separation facilities call for costly management of low-activity waste from light REE mining, processing and separation facilities;
 - The high environmental impacts (forest clear-cutting, contamination of aquifers, land degradation and erosion of bare soil) of heavy REE production in South China and the existence of unregulated illegal mines are challenging the capacity of China to maintain vital heavy REE production at current levels.
 - Reorganisation of the Chinese REE industry has started

- > De-siloing EU research and innovation accross disciplines and national borders is key to meet the challenges poised by REE as essential vitamins. FP7, EIT Raw Materials and, hopefully, the Juncker Plan are keys to address the de-industrialisation challenge threatening the EU and its Member States.**

**THANK YOU FOR
YOUR ATTENTION**